## **AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

- 1. (currently amended) A multilayer dose in the melt state (1)-having an axis of symmetry for the realization of multilayer objects by compression molding, comprising a first synthetic resin (2) and at least one thin-layer of functional resin (3)-imprisoned at least largely in said resin-(2), characterized in that wherein a part of its surface (5)-is concave.
- 2. (currently amended) The dose as claimed in claim 1, comprising an orifice, said concave surface (5)-being constituted by a part at least of the inner surface formed by the orifice.
- 3. (original) The dose as claimed in claim 2 in which the orifice forms a passage through the dose.
- 4. (currently amended) The dose as claimed in claim 3, in which the orifice forms a cavity which is open on one face of the dose-(1).
- 5. (currently amended) The dose (1)-as claimed in claim 1, characterized in that wherein the thin-functional layer (3)-itself forms a multilayer structure comprising a layer of barrier resin imprisoned between two layers of adhesive resin.
- 6. (currently amended) A multilayer object obtained from a multilayer dose in the melt state (1) as claimed in claim 1, characterized in that wherein it contains at least one portion in which the thin-functional layer (3) forms a fold.
- 7. (currently amended) The multilayer object as claimed in claim 6, having an axis of symmetry, characterized in that wherein the thin-functional layer (3) forms a body of revolution centered about the axis of symmetry.

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- 8. (currently amended) The multilayer object as claimed in claim 7, characterized in that wherein said body of revolution is open.
- 9. (currently amended) The multilayer object as claimed in claim 8, characterized in that wherein said body of revolution contains an opening centered on the axis of symmetry.
- 10. (currently amended) The multilayer object as claimed in claim 6, characterized in that wherein it contains an orifice forming a passage through the object dose.
- 11. (currently amended) The multilayer object as claimed in claim 6, characterized in that wherein it contains no orifice.
- 12. (currently amended) The multilayer object as claimed in claim 7, characterized in that wherein said body of revolution is closed.
- 13. (currently amended) A production process for a multilayer dose in the melt state (1) as claimed in claim 1, characterized in that wherein the resins constituting the dose (1) are extruded simultaneously and coaxially, initially in a rectilinear direction, and in that the direction of extrusion is then modified in such a way as to form said concave surface (5).
- 14. (currently amended) A device for producing a multilayer dose in the melt state (1) as claimed in claim 1 and using a production process for a multilayer dose in the melt state (1) as claimed in claim 1, wherein resins constituting the dose (1) are extruded simultaneously and coaxially, initially in a rectilinear direction, and in that the direction of extrusion is then modified in such a way as to form said concave surface (5) wherein the device comprises a passage (8) for the linear, simultaneous and coaxial flow of the resins constituting the dose (1) and means (9) for modifying the direction of extrusion in such a way as to form said concave surface (5), said means (9) being mounted so as to slide inside the passage (8).